

# **SANTOS – BEACH PETROLEUM**

**COMPILED FOR**  
**SANTOS LIMITED**  
(A.B.N. 80 007 550 923)

**MELBA 1**  
**WELL COMPLETION REPORT**

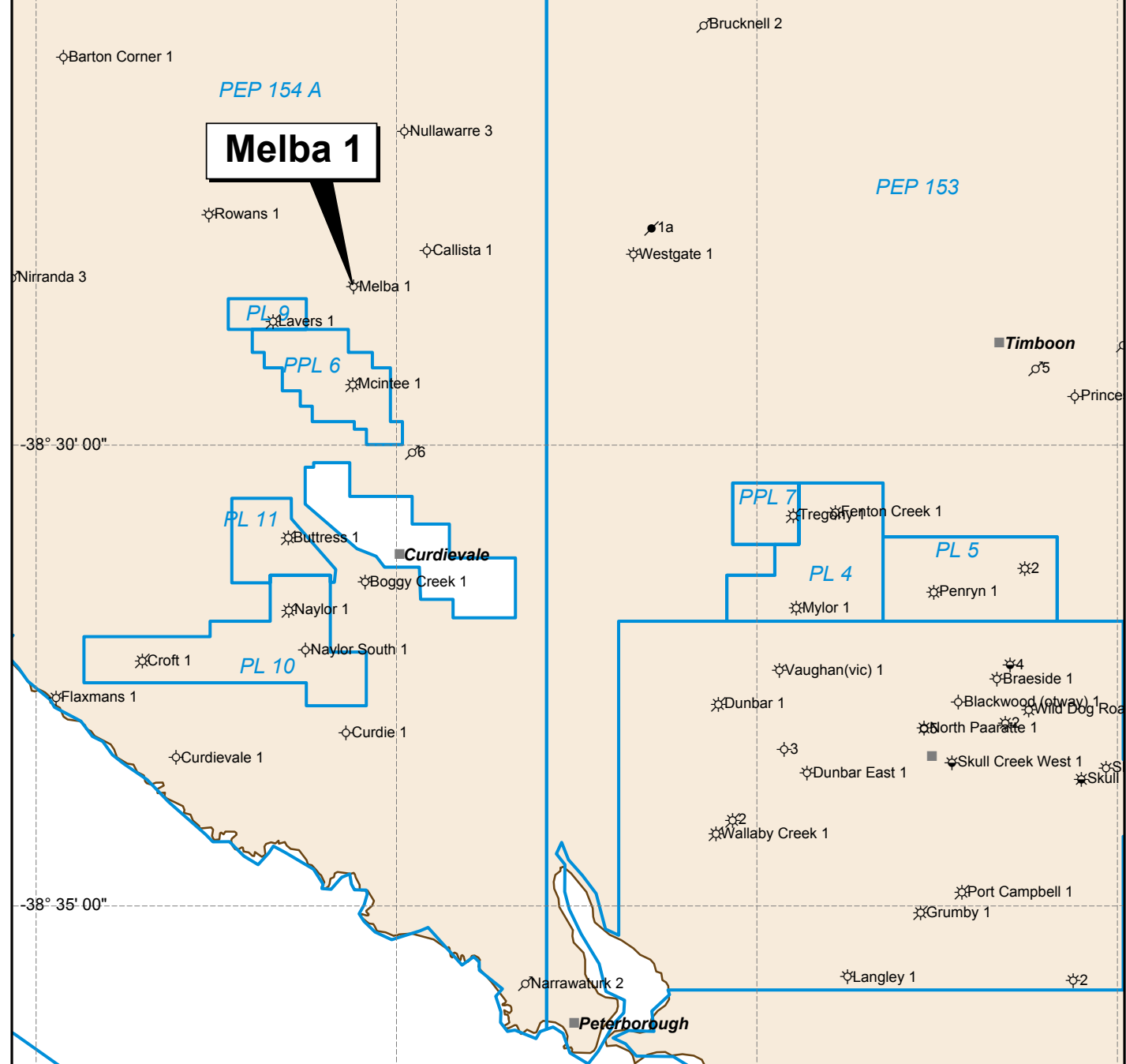
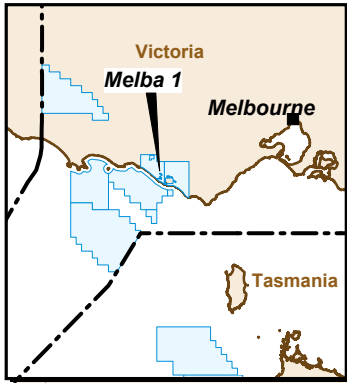
Prepared By:  
J.PITMAN  
(Consultant)  
JULY, 2003


# MELBA 1

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## **LOCATION MAP**



 **Santos**  
Exploration & Development  
VICTORIA  
OTWAY BASIN, PEP 154A  
**Melba 1**  
LOCATION MAP

kilometres  
2 0 2 4

Santos Ltd ABN 80 007 550 923, 12 May 2003, File No OTWAY 571

## **WELL DATA CARD**

## **WELL HISTORY**

## 1. GENERAL DATA

Well Name:	MELBA 1	
Well Classification:	Gas Exploration	
Block Voting Factor:	SANTOS Group.	90.0%
	Beach Petroleum.	10.0%
Investment Factor:	SANTOS Group.	90.0%
	Beach Petroleum.	10.0%
Block:	Former PSW Block South Australia	
License:	PEP 154 Victoria	
Operator:	SANTOS Limited	
Surveyed Location: (GDA94)	Latitude: 38° 28' 16.58" South Longitude: 142° 49' 24.36" East	
Surveyed Elevation: (AHD)	Ground Level: 71.2m Rotary Table: 76.2m	
Seismic Location:	2m SW of line OCV00-2537 SP: 10238	
Seismic Survey:	Curdievale 3D seismic	
Total Depth	Driller: 1668m Logger (Extrapolated): 1668m	
Status:	Plugged and Abandoned Dry Hole	

## 2. DRILLING DATA

Date Drilling Commenced:	14:30 Hours, 22 <sup>nd</sup> March 2003.
Date Drilling Completed:	21:30 Hours, 28 <sup>th</sup> March 2003.
Date Rig Released:	02:00 Hours, 31 <sup>st</sup> March 2003.
Contractor:	Century Resources
Rig:	CDL 11
Rig Specifications:	Refer to Appendix XII

### 3. **DRILLING SUMMARY**

#### (a) **Drilling Summary** (All Depths Driller's KB)

Melba 1 was drilled as an Otway Basin near field exploration wildcat well in the PEP 154 licence. Melba 1 was drilled as a directional well due to surface constraints on the well location.

Melba 1 was spudded on the 22<sup>nd</sup> March 2003 utilising the drilling rig Century 11. The 9-7/8" hole section was drilled in one bit run to 457m utilising a Hughes GT-C1. 37 joints of 7 5/8" 26.4 lb/ft casing were run with the shoe set at 456m. The Blow Out Preventer was installed and pressure tested prior to drilling ahead.

The 6¾" drilling assembly was made up with a mud motor and a Hughes STR09 bit. The shoe track and 3m of new formation were drilled to 460m. The hole was displaced to KCl/PHPA/Polymer mud and a Leak Off Test conducted yielding an equivalent mud weight of 16.1 ppg.

Drilling 6¾" hole continued to kick-off point at 816m. The well was kicked-off utilising a combination of slide and rotary drilling with MWD directional surveys taken as required building the kick-off angle to 15 degrees.

Drilling continued to 1184m where the bit was pulled from the hole due to increased rotational hours. The 6¾" hole section was completed in two bit runs with total depth reached at 1668m on 28<sup>th</sup> March 2003 at 21:30 hours.

After reaching total depth Suite 1 wireline logs were conducted and consisted of Run 1 Pex-DSI-NGT and Run 3 CST (18 sidewalls attempted, 15 recovered, 2 empty and 1 lost bullet). Run 2 MDT was cancelled based on the results of Run 1 which indicated no gas pay for the well.

Abandonment plugs were set and the rig released at 02:00 hrs on 31<sup>st</sup> March 2003.

Tables 1 and 2 below, summarise the major drilling operations in this hole. More comprehensive summaries are appended to this report (Appendix VIII: Drilling and Casing Report).



**TABLE 1: CASING, HOLE AND CEMENT DETAILS**

<i><b>BIT SIZE</b></i>	<i><b>DEPTH</b></i>	<i><b>CASING SIZE</b></i>	<i><b>CASING DEPTH</b></i>	<i><b>JOINTS</b></i>	<i><b>CASING TYPE/</b></i>	<i><b>CEMENT</b></i>
9-7/8"	457m	7-5/8"	456m	37	26.4 lb/ft L80	Lead: 297 sacks class "G" cement with 1.5% bentonite and 63 bbls of mix water , mixed to a slurry weight of 13.5 ppg. Plugged and abandoned.
7-5/8"	1668m					

**TABLE 2: SUMMARY OF MUD SYSTEMS**

<i><b>MUD TYPE</b></i>	<i><b>INTERVAL</b></i>
Spud Mud KCl / PHPA	Surface to 457m (7-5/8" casing point) 457m to 1668m (Total Depth)

**(b) Lost Time**

A time breakdown is included in Appendix VIII.

**(c) Water Supply**

The water supply was from the rig bore with a resistivity of 7.5 ohm.m @ 75°F.

**(d) Mudlogging Services**

Mudlogging services were provided by Geoservices (Unit 71). Samples were collected, washed and described at 10m intervals from spud to 987m and 3 and 6m intervals from 987m to TD at 1668m. All samples were checked for oil shows using ultraviolet fluorescence. Gas levels and compositions were monitored from surface to TD using F.I.D. total gas and chromatograph detectors. Other parameters monitored included rate of penetration, mud pit levels and pump strokes.

**(e) Testing**

No drill stem tests were conducted at the MELBA 1 location.

**(f) Coring**

No cores were cut on MELBA 1.

**(g) Electric Logging**

One suite of electric logs were run as detailed below:

<i>LOG</i>	<i>RUN</i>	<i>INTERVAL</i>	<i>BHT/TIME</i>	<i>OTHER</i>
PEX	1 / 1		60°C / 9.5 HOURS	
HGNS				
GR		1641-surface		
NGT		1641 - 1360		
TNPH		1647 - 456		
HRMS				
RXOZ		1646 - 456		
RHOZ		1647 - 456		
HCAL		1646 - 456		
HALS				
HLLD		1666 - 456		
HLLS		1666 - 456		
DSI		1660 - 456		
SP		1628 - 456		
MDT	1 / 2			Cancelled
CST	1 / 3	1592 - 1495		18 bullets shot, 15 recovered, 1 lost bullet, 2 empty

**(h) Geothermal Gradient**

A bottom hole temperature of 166°Fht was extrapolated from the logging run temperature data which enabled a geothermal gradient of 1.72°F / 100' to be calculated. A surface temperature of 70°F was assumed. Temperature data used is listed in Appendix IV. The results are displayed graphically in Appendix IV.

**(i) Hole Deviation**

MELBA 1 was drilled as a deviated well due to surface constraints. Deviation was monitored during the 9-7/8" section utilising single shot directional surveys. Through the 6¾" hole section the well was drilled vertically to kick-off point at 816m. The well was kicked – off at 16° to the north-east with LWD surveys taken as instructed by the directional driller. At total depth the well was located at 212m to 45.13°. Deviation results are summarised in Appendix V and the Composite Log (Enclosure I).

**(j) Velocity Survey**

No velocity survey was conducted at MELBA 1.

**(k) Casing and Completion Summary**

A surface string of 7-5/8" casing was run to 456m. The well was drilled to a total depth of 1668m(D) and after logging the well was plugged and abandoned. Further details are appended to this report (Appendix VIII:- Drilling and Casing Report).

# **GEOLOGY**

## **APPENDIX I(a): LITHOLOGICAL DESCRIPTIONS**

## **APPENDIX I(b): HYDROCARBON SHOW REPORTS**

No hydrocarbon fluorescence was observed at the Melba 1 location.

## **APPENDIX II: PALYNOLOGY REPORT**

**SANTOS STRATIGRAPHIC SERVICES  
EXPLORATION SERVICES DEPARTMENT**

Palynology Report No. 2003/15

Authors: R. HELBY  
G.R. WOOD  
Date: 03/09/2003

PALYNOLOGICAL REPORT NO. 2003/15  
PALYNOSTRATIGRAPHICAL ANALYSIS  
MELBA NO. 1

**Santos Ltd**  
A.C.N. 007 550 923

## **APPENDIX III: LOG INTERPRETATION**



## **APPENDIX III(a): LOG ANALYSIS**

**MELBA 1**

**LOG ANALYSIS**

## MELBA 1 - LOG ANALYSIS

Melba 1 wireline logs were analysed over the Nullawarre Greensand to Waarre Sandstone (1320m-1642m) interval. No conventional gas pay was identified in the Nullawarre and Waarre Formations. Melba 1 was plugged and abandoned.

A 9 7/8" surface hole was drilled to 457 metres and 7 5/8" casing set at 455.75 metres. A 6 3/4" hole was then drilled with KCl/PHPA mud to 1668 metres (D). Wireline logging was carried out by Schlumberger (as described below).

Unless otherwise specified, all depths mentioned below are loggers depths referenced to the drill floor.

### Logs Acquired

Run 1	NGT	1642m-Surface
	TNPH	1647m-Surface
	RXOZ	1647m-Surface
	RHOZ	1647m-Surface
	HCAL	1645m-Surface
	HALS	1666m-Surface
	DSI	1655m-Surface
	SP	1628m-Surface

Run 2 GR-MDT (cancelled by Ops Geology)

Run 3 GR-CST (Recovered 14 of 18 cut)

### Mud Parameters

Mud Type	KCl/PHPA
Mud Density	9.05LB/G
KCl	3.9%
Rm	0.1931 ohmm @ 18.9°C
Rmf	0.1665 ohmm @ 18.9°C
Rmc	0.2330 ohmm @ 18.9°C
MRT	60°C from Run 1 at 1668.4m

### Remarks

- Dt shear gained from dipole as monopole data intermittent.
- DSI run in Upper Dipole, Lower Dipole and P&S modes.
- 0.0% Barite in mud.

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### **APPENDIX III(b): MDT DATA**

No MDT survey was conducted at the Melba 1 location..

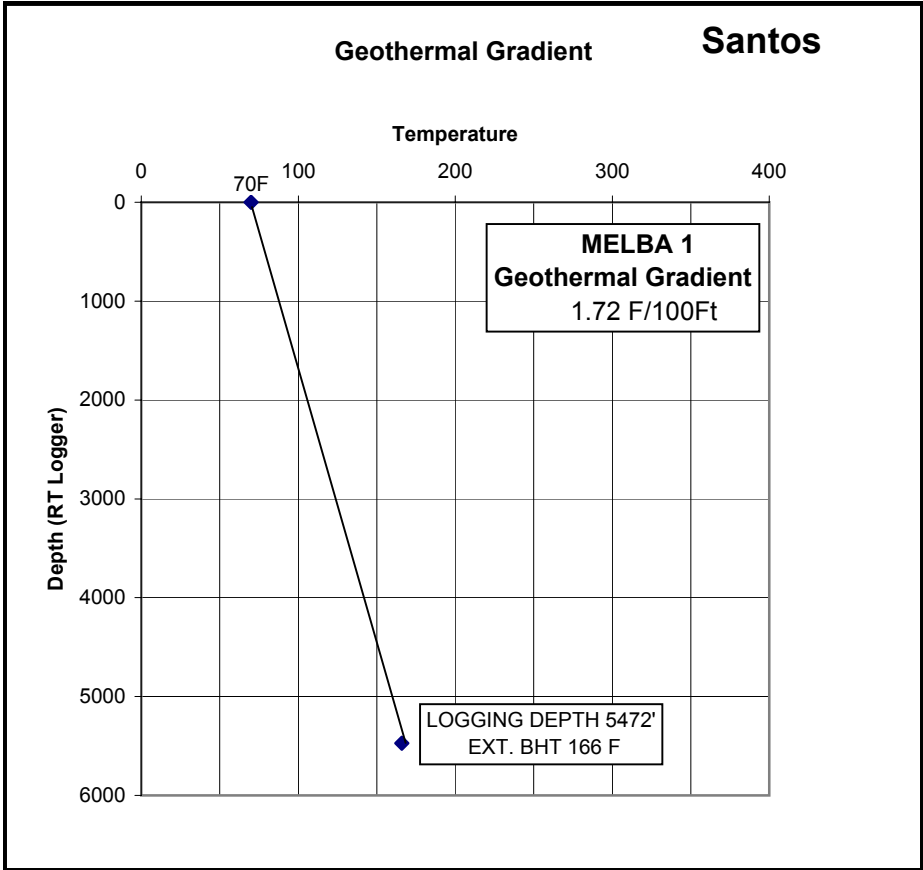
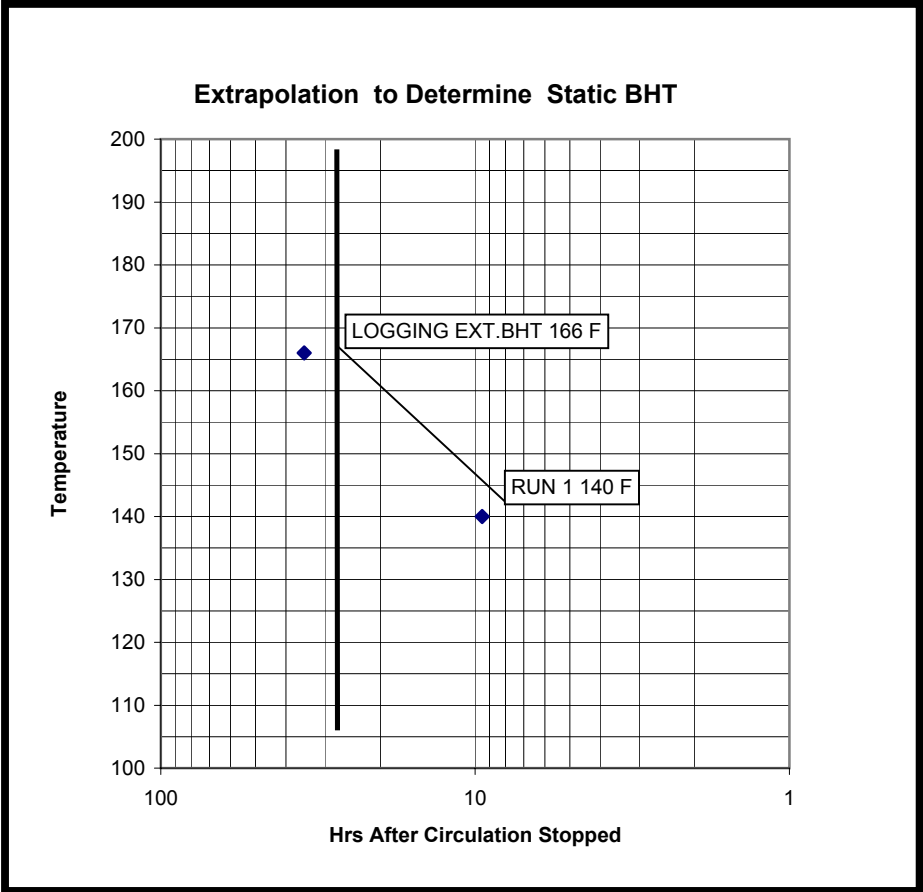
## **APPENDIX IV: GEOTHERMAL GRADIENT**

## GEOHERMAL GRADIENT

A bottom hole temperature of 166°Fht was prognosed for the well based on off-set well information. Temperature readings from wireline logging results were only obtained for Run 1 Pex-DSI where a temperature of 60°C (140°Fht). Extrapolating this information enabled a geothermal gradient of 1.72°Fht/100' to be calculated. A surface temperature of 70°F was assumed. Temperature data used is listed below. The results are displayed graphically overleaf.

<b>Logging Run</b>	<b>Temperature</b>	<b>Time since Circulation</b>	<b>Depth</b>
Suite 1 Run 1	60°C	9 hours 30 minutes	1668m
Suite 1 Run 2		Cancelled	
Suite 1 Run 3		No thermometers run.	





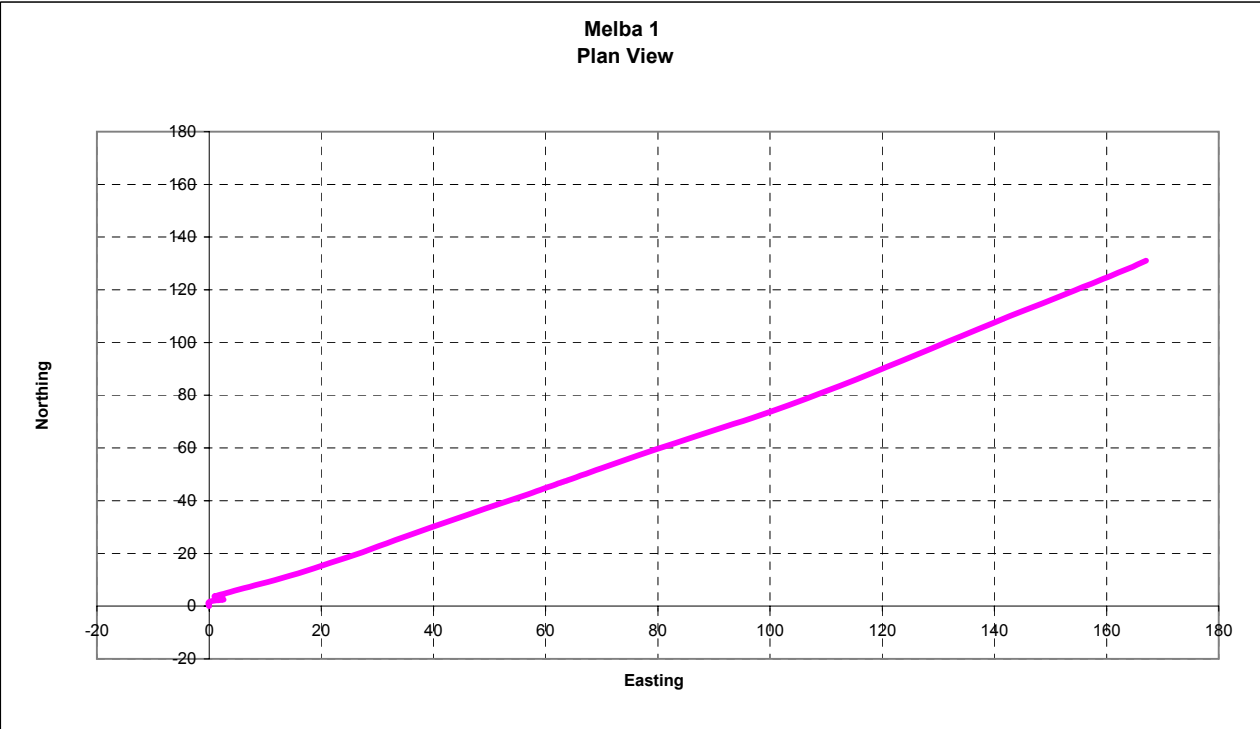
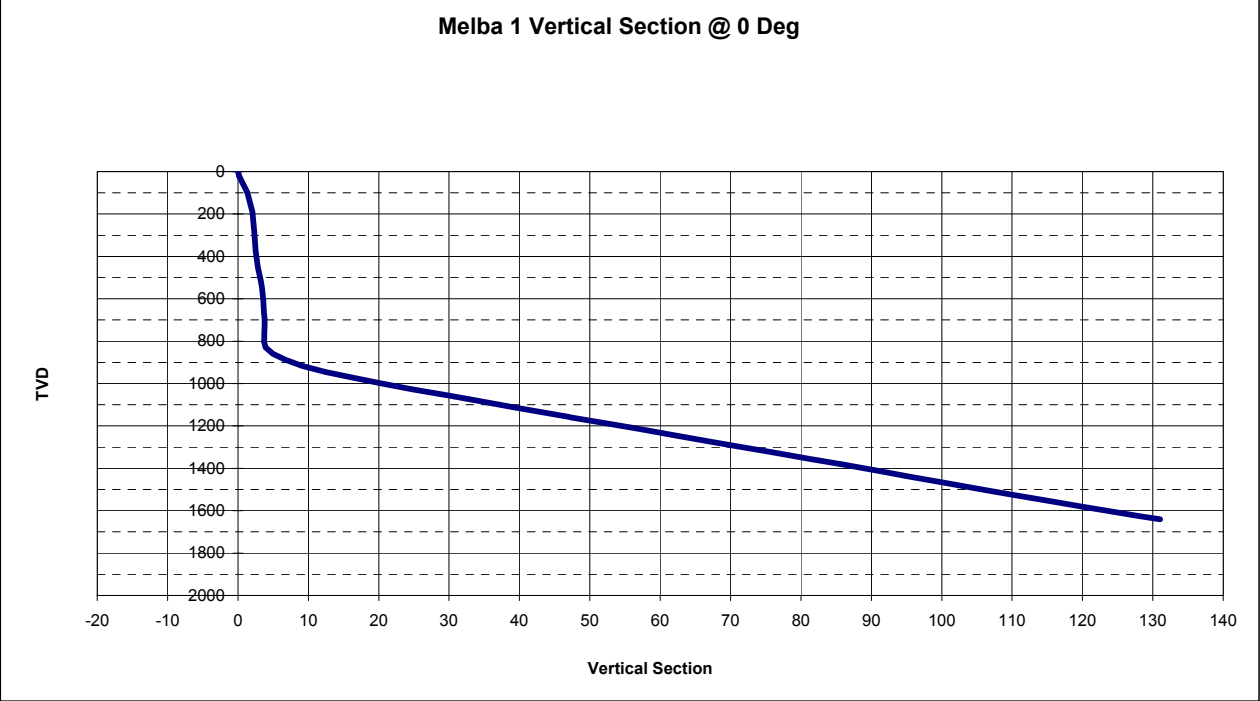
## **APPENDIX V: DEVIATION REPORT**

Due to surface constraints Melba 1 was drilled as a directional well. Deviation was monitored during the 9-7/8" section utilising single shot directional surveys. Through the 6<sup>3</sup>/<sub>4</sub>" hole section the well was drilled vertically to kick-off point at 816m. The well was kicked – off at 16° to the north-east with LWD surveys taken as instructed by the directional driller. At total depth the well was located at 212m to 45.13°.

<b>DEPTH</b>	<b>INCLIN</b>	<b>Azimuth</b>	<b>TVD</b>	<b>TVD</b>	<b>Northing</b>	<b>Easting</b>	<b>Q</b>	<b>Vert</b>	<b>Vert</b>	<b>Displ</b>	<b>Directio</b>
<b>m</b>	<b>DEG</b>	<b>DEG</b>	<b>m</b>	<b>S/S m</b>	<b>north</b>	<b>east</b>	<b>DEG</b>	<b>Sect</b>	<b>Plane</b>		<b>n</b>
											<b>True</b>
0	0.00	0.00	0.00	-76.20	0.00	0.00	0.00000	0.00	0	0.00	0.00
23	1	352.80	23.00	-53.20	0.20	-0.03	0.01744	0.20	0.1991	0.20	352.80
98	0.75	5.80	97.99	21.79	1.34	-0.06	0.00556	1.34	-1.337	1.34	357.53
191	0.75	80.80	190.98	114.78	2.04	0.60	0.01593	2.04	-2.04	2.13	16.52
288	1	77.80	287.97	211.77	2.32	2.06	0.00442	2.32	-2.32	3.10	41.59
375	0.25	280.80	374.97	298.77	2.52	2.61	0.02152	2.52	2.516	3.63	46.10
452	0.5	326.80	451.97	375.77	2.83	2.27	0.00649	2.83	2.8286	3.62	38.69
521.03	0.38	20.47	521.00	444.80	3.30	2.18	0.00718	3.30	-3.295	3.95	33.49
549.78	0.25	59.80	549.75	473.55	3.42	2.27	0.00428	3.42	-3.416	4.10	33.58
578.81	0.37	32.26	578.77	502.57	3.53	2.37	0.00327	3.53	-3.527	4.25	33.93
608.17	0.37	277.41	608.13	531.93	3.62	2.33	0.01087	3.62	3.6195	4.30	32.76
637.53	0.24	285.50	637.49	561.29	3.65	2.18	0.00240	3.65	3.6482	4.25	30.82
665.84	0.52	285.05	665.80	589.60	3.70	2.00	0.00487	3.70	3.6974	4.20	28.35
693.05	0.46	292.35	693.01	616.81	3.77	1.77	0.00152	3.77	3.771	4.17	25.20
732.88	0.43	250.57	732.84	656.64	3.78	1.49	0.00556	3.78	-3.782	4.06	21.45
762.07	0.59	271.42	762.03	685.83	3.75	1.23	0.00422	3.75	3.7493	3.95	18.20
788.21	0.37	261.8	788.17	711.97	3.74	1.01	0.00409	3.74	3.7406	3.88	15.17
800.92	0.52	239.6	800.88	724.68	3.71	0.92	0.00393	3.71	-3.706	3.82	14.00
829.8	2.45	61.26	829.75	753.55	3.94	1.35	0.05182	3.94	-3.936	4.16	18.96
858.93	5.79	60.09	858.80	782.60	4.97	3.17	0.05829	4.97	-4.968	5.89	32.56
888.24	8.19	58.43	887.89	811.69	6.80	6.23	0.04201	6.80	-6.799	9.22	42.51
917.41	11.01	62.7	916.65	840.45	9.16	10.48	0.05071	9.16	-9.165	13.92	48.83
947.12	13.58	55.19	945.68	869.48	12.46	15.87	0.05273	12.46	-12.46	20.17	51.86
975.75	14.7	55.64	973.44	897.24	16.43	21.62	0.01962	16.43	-16.43	27.16	52.78
1003.94	14.02	53.87	1000.75	924.55	20.46	27.33	0.01414	20.46	-20.46	34.14	53.19
1032.77	15.86	50.80	1028.61	952.41	25.01	33.21	0.03493	25.01	-25.01	41.57	53.02
1061.66	15.95	54.11	1056.39	980.19	29.83	39.48	0.01591	29.83	-29.83	49.49	52.93
1091.41	15.87	53.18	1085.00	1008.80	34.66	46.05	0.00467	34.66	-34.66	57.64	53.03
1120.70	16.15	54.69	1113.15	1036.95	39.42	52.58	0.00875	39.42	-39.42	65.72	53.14

<b>DEPTH</b>	<b>INCLIN</b>	<b>Azimuth</b>	<b>TVD</b>	<b>TVD</b>	<b>Northing</b>	<b>Easting</b>	<b>Q</b>	<b>Vert</b>	<b>Vert</b>	<b>Displ</b>	<b>Directio n</b>
<b>m</b>	<b>DEG</b>	<b>DEG</b>	<b>m</b>	<b>S/S m</b>	<b>north</b>	<b>east</b>	<b>DEG</b>	<b>Sect</b>	<b>Plane</b>		<b>True</b>
1149.56	16.21	53.69	1140.87	1064.67	44.12	59.10	0.00497	44.12	-44.12	73.76	53.26
1166.59	16.22	52.45	1157.22	1081.02	46.98	62.90	0.00605	46.98	-46.98	78.51	53.24
1168.86	16.27	52.80	1159.40	1083.20	47.37	63.41	0.00191	47.37	-47.37	79.15	53.24
1197.98	16.13	53.04	1187.37	1111.17	52.27	69.89	0.00272	52.27	-52.27	87.27	53.21
1226.99	16.23	53.85	1215.23	1139.03	57.08	76.38	0.00430	57.08	-57.08	95.36	53.23
1256.12	16.68	54.90	1243.16	1166.96	61.89	83.09	0.00940	61.89	-61.89	103.60	53.32
1285.43	16.74	55.16	1271.24	1195.04	66.72	90.00	0.00166	66.72	-66.72	112.03	53.45
1314.41	17.01	55.95	1298.97	1222.77	71.47	96.93	0.00617	71.47	-71.47	120.44	53.60
1343.41	15.29	50.9	1326.83	1250.63	76.26	103.42	0.03875	76.26	-76.26	128.49	53.59
1372.49	15.7	51.41	1354.85	1278.65	81.13	109.47	0.00752	81.13	-81.13	136.26	53.46
1401.12	15.47	49.44	1382.43	1306.23	86.03	115.40	0.01008	86.03	-86.03	143.94	53.29
1430.12	13.85	48.76	1410.48	1334.28	90.83	120.95	0.02845	90.83	-90.83	151.26	53.09
1459.33	14.07	48.58	1438.83	1362.63	95.49	126.24	0.00390	95.49	-95.49	158.28	52.90
1488.39	14.15	48.82	1467.01	1390.81	100.16	131.56	0.00172	100.16	-100.2	165.35	52.72
1517.49	14.58	47.96	1495.20	1419.00	104.96	136.96	0.00836	104.96	-105	172.55	52.53
1546.83	15.25	49.88	1523.55	1447.35	109.92	142.65	0.01451	109.92	-109.9	180.09	52.38
1575.87	15.13	50.23	1551.58	1475.38	114.80	148.48	0.00265	114.80	-114.8	187.69	52.29
1605.25	15.22	48.95	1579.93	1503.73	119.79	154.34	0.00605	119.79	-119.8	195.37	52.18
1633.85	15.79	50.05	1607.49	1531.29	124.75	160.15	0.01118	124.75	-124.8	203.01	52.08
1652.03	15.86	47.3	1624.98	1548.78	128.03	163.88	0.01314	128.03	-128	207.96	52.00
1668	15.91	45.13	1640.34	1564.14	131.05	167.03	0.01040	131.05	-131.1	212.31	51.88

# Melba 1 Deviation plots



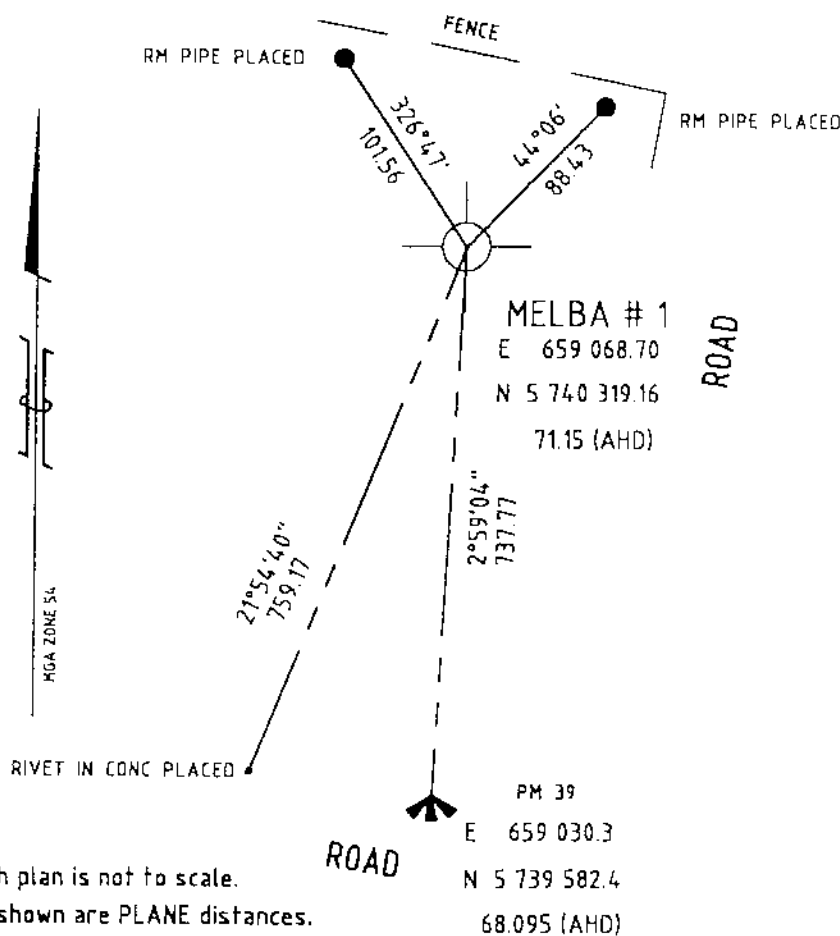
## **APPENDIX VI: DRILL STEM TEST DATA**

No drill stem tests were conducted at the Melba 1 location.

## **APPENDIX VII: WELL LOCATION SURVEY**

VICTORIA  
 PROPOSED GAS WELL LOCATION  
 REFERENCE MARKS SKETCH PLAN  
 EXPLORATION LICENCE PEP 154

Well Name	MELBA # 1		
Map			
Spheroid	GDA94	MGA 94	ZONE 54
Latitude	S 38°28'16.58"	Measurement units	(metres)
Longitude	E 142°49'24.36"	Easting	659 068.70
Convergence	1°08'02"	Northing	5 740 319.16
Scale Factor	0.99991114	Elevation	71.15 (AHD)



NOTES : This sketch plan is not to scale.  
 Distances shown are PLANE distances.  
 Bearings shown are computed grid bearings.

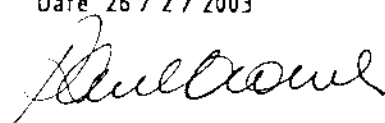
DATUM : The origin of coordinates was Land Victoria's Survey Mark Enquiry Service (SMES) AGD66 (AMG Zone 54) then transformed to GDA94 (MGA Zone 54) using GDAit software.  
 Height datum is to AHD originating from SMES.

Estimated Horizontal error is less than +/- 0.15 metre.

Estimated Vertical error is less than +/- 0.2 metre.

Date of Survey : 25 / 2 / 2003

Paul Crowe Surveyor ABN 59521601183 "Ambleside" 192 Koroit Street Warrnambool 3280 Ph. (03) 5561 1500	<b>REF</b>  <b>1181</b>
---	-------------------------------

Date 26 / 2 / 2003  
  
 LICENSED SURVEYOR



## **APPENDIX VIII: DRILLING AND CASING REPORT**

A high-contrast, black and white photograph of an oil drilling rig. The rig's derrick and various mechanical components are visible against a light sky. The image is grainy and serves as the background for the report cover.

**Santos Ltd**

# FINAL WELL REPORT

## MELBA 01

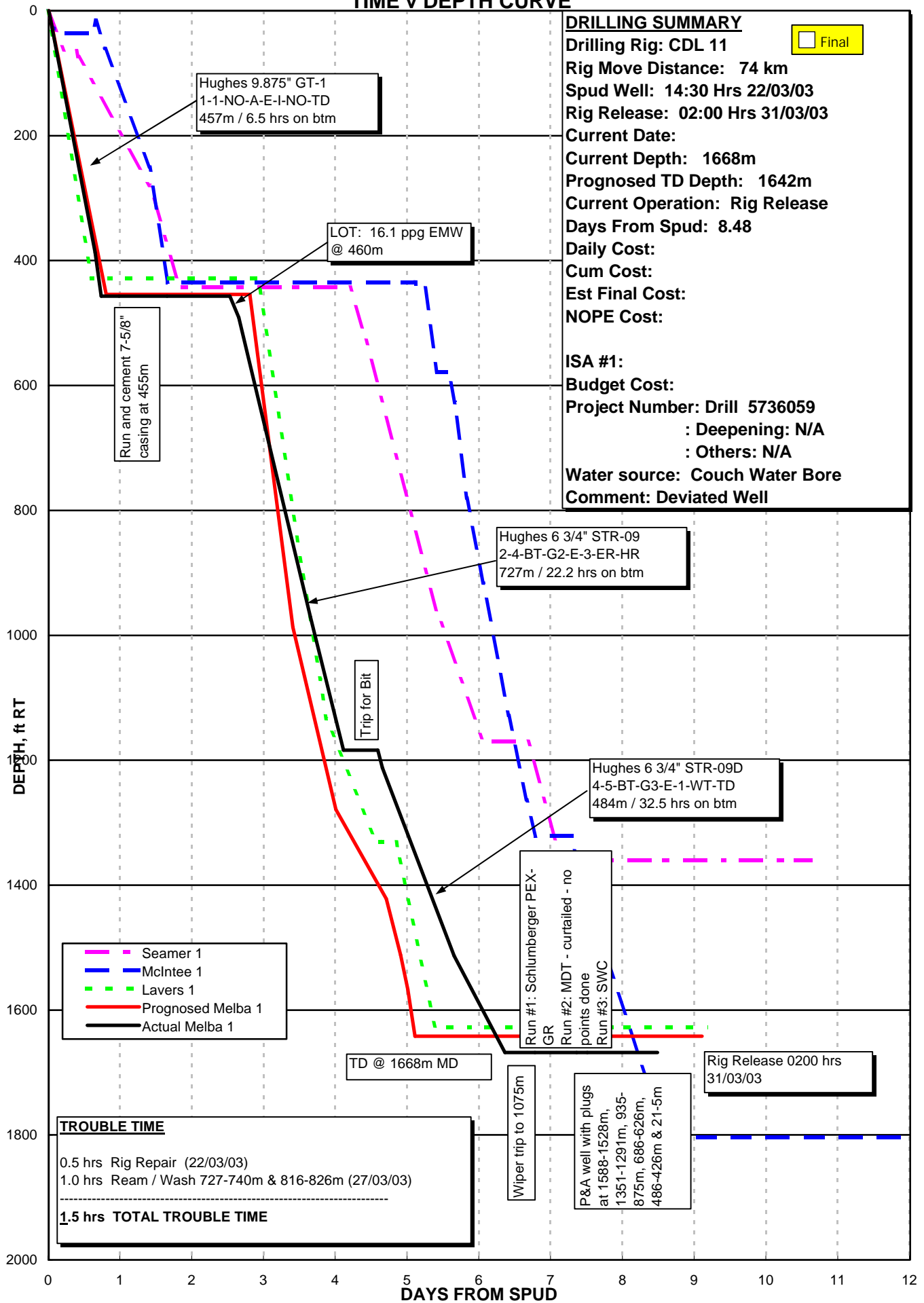
Drilling Supervisor(s)	: Seton Porter
Report Author	: Tricia Robertson
Report Supervisor	: Brendan Berry
Date of Issue	: 28th May 2003

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Bit Record .....	
FIT/LOT Report.....	
Section 4 – Casing and Cementing .....	
Casing and Cementing Report/s .....	
Wellhead Installation Report/Plug and Abandonment Report.....	

Section 1 – Well Summary  
Time vs Depth Curve

# MELBA 1 TIME v DEPTH CURVE



Section 2 – Well History  
Well History Report

RT above GL: 5 m Lat : 38 deg 28 min 16.58 sec Spud Date: 22/03/2003 Release Date: 31/03/2003  
 GL above MSL : 71 m Long : 142 deg 49 min 24.36 sec Spud Time: 14:30:00 Release Time: 2:00:00

**Well History**

#	DATE	DEPTH	WELL HISTORY ( 24 Hr Summary )
1	17/03/2003		Hold Ice-Breaker safety meeting in Brisbane with all crew & service hands
2	18/03/2003		Crew travelled from Brisbane to Warrnambool
3	19/03/2003		Move & set up camp. Move part of the rig from Warrnambool to Melba 1. Full crew on site. DSV travelled from Brisbane to site
4	20/03/2003		Moved balance of rig on site. Rigging up. Raised lower section of mast. Camp & rig 100% moved. Camp 100% rigged up. Rig 40% rigged up
5	21/03/2003		Rigging up. Crew worked till 2100 hrs, other crew finished at 1400 hrs to come back at midnight. Geoservices crew & Mud Engineer arrived. Halliburton brought in the cement unit.
6	22/03/2003	232	Rig up, drill & set Rat & Mouse holes. Spud in at 14:30 hrs & drill ahead with MSS surveys
7	23/03/2003	232	Drilled 9-7/8" hole to 457m. Condition hole, hoist laying out 6.5" DC's & 4.5" HWDP. Run casing & cement at 455m. Wait on cement
8	24/03/2003	232	Wait on cement. Slack off & install Bradenhead. NU & test BOPE. Make up Directional Drilling Assembly & run in hole
9	25/03/2003	865	Run in hole picking up HWDP. Drill out shoe track & 3m of new hole. Run L.O.T to 16.1ppg EMW & drill ahead to kick-off point at 816m. Slide drill to commence kick-off
10	26/03/2003	1,184	Drilled 6-3/4" hole from 865 to 1184m. KOP at 816m, built angle & continued drilling to 1184m. Total K-Revs on bit, 376. Trip for bit.
11	27/03/2003	1,450	Run in hole, reaming 2 tight spots. Drill from 1184 to 1450 m with DH motor & MWD
12	28/03/2003	1,668	Drill 6-3/4" hole from 1450 to 1668m with DH motor & MWD. Circulate hole clean & begin wiper trip
13	29/03/2003	1,668	Hoist, run PEX & SWC logs with Schlumberger. Run in to lay out BHA
14	30/03/2003	1,668	Lay out BHA. Run in open-ended & run 5 abandonment plugs. Lay out pipe. Tag cement at 411m up inside casing. Lay out pipe. Nipple up BOP's
15	31/03/2003	1,668	Remove Bradenhead & release rig at 02:00 hrs, 31-3-03. Run 16m surface cement plug & attach well sign to casing

Section 3 – Drilling Data  
Bit Record  
FIT/LOT Report



**MELBA 01**

Drilling Co.: Century

Rig : Century #11

RT above GL : 5 mtrs  
GL above MSL : 71 mtrsLat : 38 deg 28 min 16.58 sec  
Long : 142 deg 49 min 24.36 secSpud Date: 22/03/2003  
Spud Time: 14:30:00Release Date: 31/03/2003  
Release Time: 2:00:00**BIT RECORD**

DATE	BIT#	SIZE "	IADC	SER	MFR	TYPE	JETS	D.IN mtrs	D.OUT mtrs	MTRG	HRS o/b	SPP psi	FLW gpm	WOB k-lbs	RPM	MW ppg	TFA sq.in	VEL mps	HHP /sq"	ROP m/hr	I	O1	D	L	B	G	O2	R
23/03/2003	1	9.88	116	A28JW	HUGHES	GTC1	3x16	0	457	457	6.5	1198	502	10.0	110	9.0	0.589	83	2.27	70.3	1	1	NO	A	E	I	NO	TD
26/03/2003	2	6.75	437	5020202	HUGHES	STR 09	3x13	457	1,184	727	22.2	1200	252	10.0	120	8.8	0.389	63	1.35	32.7	2	4	BT	G2	E	3	ER	HR
29/03/2003	3	6.75	437	5020057	HUGHES	STR 09D	3x13	1,184	1,668	484	32.2	1571	253	10.7	120	9.0	0.389	63	1.40	15.0	4	5	BT	G3	E	1	WT	TD

**WELL:** Melba 01

**RIG:** Century Resources - 11

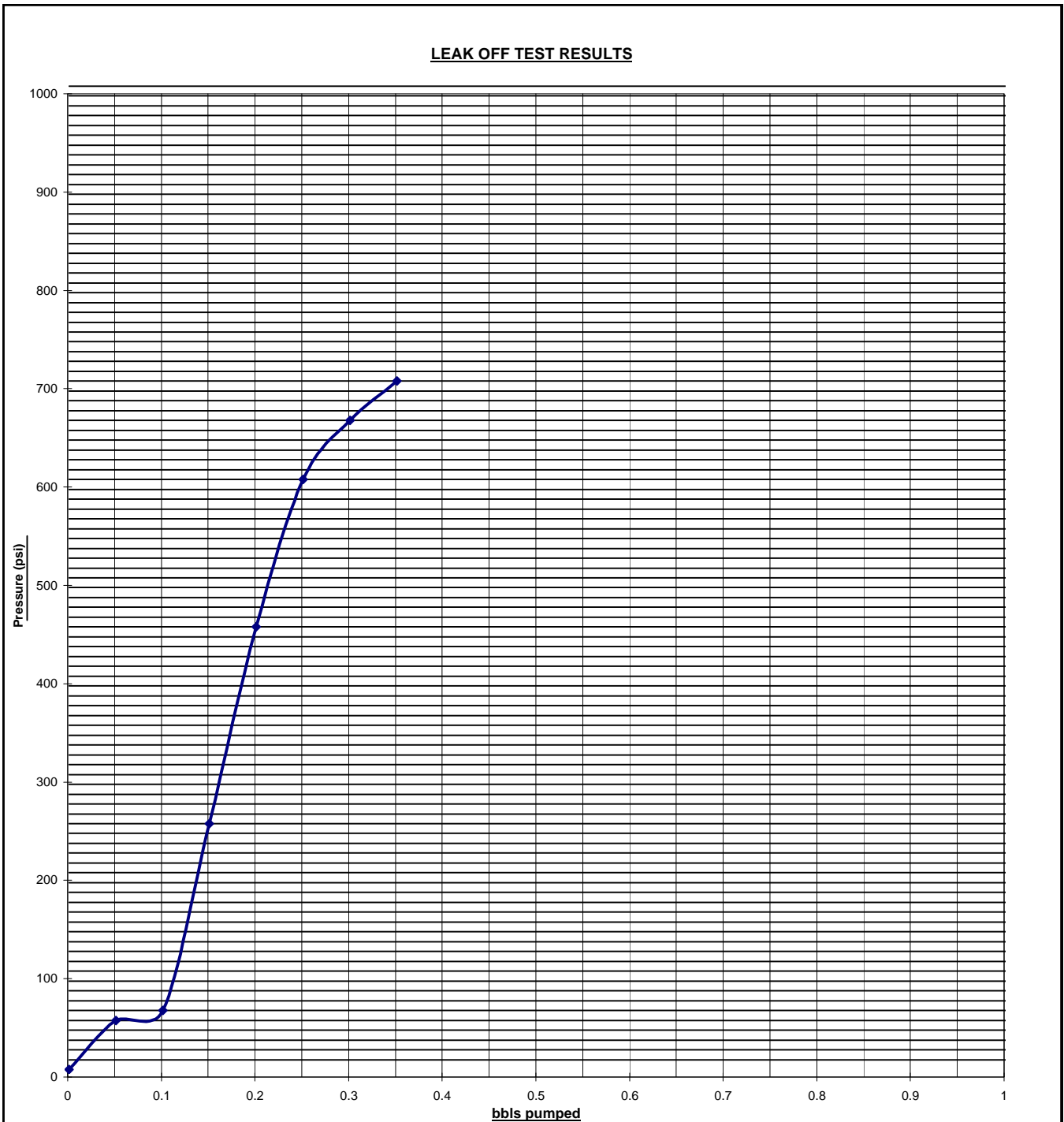
25-Mar-03

**CASING SIZE:** 9-5/8"

**SANTOS SUPERVISOR:** Seton Porter

- A. MUD DENSITY IN USE: 8.40 ppg
- B. HOLE DEPTH: 460 m
- C. SHOE DEPTH: 456 m
- D. LEAK-OFF PRESSURE (GRAPH): 600 Psi
- E. EQUIVALENT DENSITY:
  - $\frac{\text{LEAK-OFF PRES. (D) (psi)}}{\text{SHOE DEPTH (C) (m)} \times 0.1706} + \text{MUD DENSITY IN USE (A) (ppg)}$  **16.1 (ppg) (EMW)**
- F. MAXIMUM PRESSURE RECORDED: 700 psi
- G. VOLUME PUMPED: 0.5 bbls
- H. VOLUME REGAINED: 0.45 bbls

bbls	0	0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60					
Psi	0	50	60	250	450	600	660	700										



Section 4 – Casing and Cementing

Casing and Cementing Report/s

Wellhead Installation Report/Plug and Abandonment Report

**WELL:** Melba 01 **DATE:** 23-Mar-03  
**ELEVATIONS:** RT: 63.71 m T.D: 457 m  
 GL: 58.51.0 m P.BTD: 443 m  
**CASING BOWL SIZE:** 11" 5K x 7-5/8" API BTC WG-22-L **SERIES:** 5000  
**STRING TYPE:** Surface

**CASING AND EQUIPMENT RECORD AS RUN FROM BOTTOM TO TOP**

SIZE OD.	WEIGHT lb/ft	GRADE	No. of JOINTS	THREAD	LENGTH	FROM	TO	REMARKS
7-5/8"	---	L-80	---	BTC	0.37	455.63	456.00	Float Shoe
7-5/8"	26.4	L-80	1	BTC	12.25	443.38	455.63	
7-5/8"	---	L-80	---	BTC	0.31	443.07	443.38	Float Collar
7-5/8"	26.4	L-80	36	BTC	438.01	5.06	443.07	
7-5/8"	26.4	L-80	---	BTC	7.04	-1.98	5.06	Landing Joint
							-1.98	Stick up
		TOTAL JOINTS	37					

TALLY TOTAL **457.98**

CASING LANDED AT : **456.00 m**  
 RT TO TOP OF BRADEN HEAD : **4.70 m**

**CENTRALIZERS LOCATED AT - RT.**

453	394	296
430	369	17
418	333	

**PREFLUSH** Dam Water

Volume: 20 Density: 8.4 Additives: Water only

**LEAD CEMENT**

Brand:	Class:	No. sx:	Additives	%	Amount Used
Mixwater:	Slurry Vol:	Density:			
Gals/Sack	Yield:				

**TAIL CEMENT**

Brand:	Class:	No. sx:	Additives	%	Amount Used
Mixwater:	Slurry Vol:	Density:	Bentonite	1.5	327 lbs
Gals/Sack	Yield:		Cement volume calculated at 50% on hole volume, no caliper available.		

**DISPLACEMENT**

Fluid: Water Calc. Displacement: 68.4 bbls Plug Bump: Yes  
 Density: 8.4 Actual Displacement: 69.5 bbls Bleed Back: 0.5 bbls

TIME:-	STARTED IN HOLE: FINISHED RUNNING CASING: START CIRCULATING: STOP CIRCULATING: START CEMENTING: FINISH CEMENTING: START DISPLACEMENT: FINISH DISPLACEMENT:	15:50 Hr. 16:00 Hr. 18:30 Hr. 20:45 Hr. 21:10 Hr. 21:35 Hr. 21:37 Hr. 21:55 Hr.	CASING RECIPROCATED DURING	
			CIRCULATING:	Yes
			CEMENTING:	Yes
			DISPLACING:	Yes
			WIPER PLUGS	
			TOP:	Yes
			BOTTOM:	Yes

**CEMENT JOB DETAILS / REMARKS:-**

Drilling Supervisor: Seton Porter

Casing ran to 446m OK. Circulated casing down to 456m. Pumped idcide treated mud, water pre-flush & pressure tested lines to 2500 psi. Mixed & pumped cement, displaced with Halliburton. Did not get any cement returns, nor water pre-flush. Bumped plug to 2000 psi, floats held. With cement stinger at 25m RT, topped up with 129 sacks of cement, 29.8 bbls. Left cement in conductor for over an hour, but it slumped back to 3 metres below the cellar.

Topped up conductor annulus with 2 cu.m of ready-mix concrete.

RT - top of Bradenhead = 4.70m

# Melba 01

## Plug & Abandon Programme

7-5/8" Casing  
set at 456m

Formation Tops, metres:

Clifton 509

Narrawaturk 530

Mepunga 569

Dilwyn 656

Pember 860

Pebble Point 905

Paaratte 929

Skull Creek 1222

Nullawaare 1321

Belfast 1485

Flaxman 1538

Waare 1558

Eumeralla 1601

Surface Plug No 6, 21 - 5m  
12 sacks 'G' cement

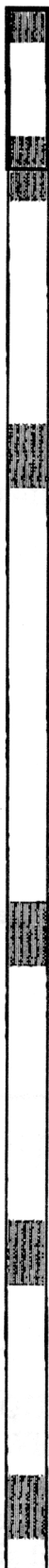
Plug No 5, 486 - 426m  
55 sacks of 'G' cement

Plug No 4, 686 - 626m  
55 sacks of 'G' cement

Plug No 3, 935 - 875m  
52 sacks of 'G' cement

Plug No 2, 1351 - 1291m  
45 sacks of 'G' cement

Plug No 1, 1588 - 1528m  
39 sacks of 'G' cement  
Total Depth, 1668m



## **APPENDIX IX: RIG SPECIFICATIONS**

# **RIG SPECIFICATIONS**

## **CENTURY RIG 11**

## RIG INVENTORY FOR RIG # 11

<b>CARRIER:</b>	Cooper LTO 750 Carrier with triple front and rear axles 54,000lb front and 70,000lb rear. All necessary highway equipment. Unit levelled with hydraulic jacks when stationary
<b>SUBSTRUCTURE:</b>	17' floor height – 14' below table beams with plates in base
<b>DRAWWORKS:</b>	Cooper 750 HP Double Drum Drawworks 3000 metres $\frac{9}{16}$ " sandline
<b>ENGINES:</b>	Driven by 2 each Caterpillar 3406 TA Diesel Engines
<b>BRAKE:</b>	Parmac V80 Hydromatic
<b>ROTARY TABLE:</b>	National Rotary Table Model C-175
<b>DERRICK:</b>	Cooper Derrick Model 118-365. Ground height 118' Maximum rated static hook load 35,000 lbs with 10 lines Mast raised, lowered and telescoped hydraulically
<b>CROWN BLOCK:</b>	Cooper Crown Block with 4 working sheaves. Fast line sheave and dead line sheave. All grooved for $1\frac{1}{8}$ " line. Sandline sheave grooved for $\frac{9}{16}$ " line. National Hook Block Model 435 G-175. 175 ton capacity 4 - 35" sheaves grooved for $1\frac{1}{8}$ " line.
<b>SWIVEL:</b>	P-200 National
<b>SLUSH PUMPS:</b>	2 Gardner Denver PZ-7 Triplex Pumps driven by Cat 379TA Diesel Engines Rated 550 HP each. Liner sizes $5\frac{1}{2}$ " and 6".
<b>MUD SYSTEM:</b>	2 × 300 bbl tanks incorporating 80 bbl pill tank and 54 bbl trip tank.
<b>SHAKERS:</b>	2x Triton NNF Screening Machine (Linear Motion).
<b>DEGASSER:</b>	Drilco Atmospheric Degasser Standard Pit. $7\frac{1}{2}$ HP 60 Hz, 230v.
<b>MUD / GAS SEPARATOR</b>	Minimum 36" separator with 10ft. maximum mud seal.
<b>VENT LINE:</b>	Minimum 6" vent line from Separator to flare pit, 200 ft. length.
<b>DESANDER:</b>	Demco Model 122. Two, 12" cone with Warman 6" × 4" Centrifugal pump driven by 50 HP Electric Motor.
<b>DESILTER:</b>	Pioneer Economaster Model T12-E4. 12 × 4" cones with Warman 6" × 4" Centrifugal pump, driven by a 50 HP Electric Motor.
<b>MUD MIXING PUMP:</b>	Warman 6" × 4" Centrifugal pump driven by a 50 HP Electric Motor
<b>MUD AGITATORS:</b>	4 only Brandt Mud Agitator Model MA 7.5
<b>BOP's &amp; ACCUMULATOR:</b>	Annular: 11" 5,000psi Shaffer Spherical 11" 5,000psi Shaffer Double Gate Model 'LWS' Complete with $2\frac{3}{8}$ ", $2\frac{7}{8}$ ", $3\frac{1}{2}$ ", $4\frac{1}{2}$ ", $5\frac{1}{2}$ ", 7" and Blind Rams Accumulator: Koomey Model 100-11S



<b>CHOKE MANIFOLD:</b>	Cameron 5,000 psi, as per attached drawing but with hydraulic choke fitted and pressure tested with remote control panel
<b>KELLY COCK: (Upper)</b>	Packard 5000 PSI upper kelly cock with 6 <sup>5/8</sup> " reg. LH connections.
<b>KELLY COCK: (Lower)</b>	Packard 5000 PSI upper kelly cock with 4" IH connections
<b>DRILL PIPE SAFETY VALVE:</b>	1 x 4" IF Inside BOP (Gray) 1 x 4" IF full Operating Stab Valve
<b>SPOOL:</b>	1-11" 5,000psi Flanged Drilling Spool with 3 <sup>1/8</sup> " 5,000psi Flanged Choke Line out and 2 <sup>1/16</sup> " 5,000 psi Kill Line Outlet 1-11" 5,000 psi to 11" 3,000psi Kill Line Double Studded Adaptor 1-11" 5,000 psi to 7 <sup>1/16</sup> " 5,000 psi Double Studded Adaptor
<b>KILL LINE VALVES:</b>	2-2 <sup>1/16</sup> " 5,000psi Manual Flanged Valves
<b>CHOKE LINE VALVES:</b>	1-3 <sup>1/8</sup> " 5,000psi Manual Flanged Valve 1-3 <sup>1/8</sup> " 5,000 psi HCR Flanged Valve
<b>INSTRUMENTATION:</b>	Martin-Decker 6 pen Record-O-Graph Martin-Decker Weight Indicator Type FS Martin-Decker Mud Pressure Gauge Martin-Decker Rotary RPM Indicator Martin-Decker Pump Stroke Indicator (2 off) Martin-Decker Rota Torque Indicator Martin-Decker Tong Torque Indicator Martin-Decker Mud Flow Sensor Martin-Decker Mud Flow Fill System Martin-Decker Mud Volume Totaliser (MVT)
<b>AUTOMATIC DRILLER:</b>	Satellite Automatic Driller Model SA100-50-1500
<b>KELLY SPINNER:</b>	Foster Model K-77
<b>KELLY:</b>	1-5 <sup>1/4</sup> " Hex Kelly. 2 <sup>13/16</sup> " ID × 40' long with 6 <sup>5/8</sup> " API Reg LH Box up 4" IF Pin Down
<b>UPPER KELLY VALVE:</b>	Upper Kelly Cock. 10,000 test 6 <sup>5/8</sup> " API Reg LH Connections.
<b>LOWER KELLY VALVE:</b>	1 – Hydril Kelly Guard 6 <sup>1/4</sup> " OD 10,000 psi, 4" IF (NC46) Pin and Box Connection
<b>KELLY DRIVE BUSHING:</b>	Varco Type 4 KRS Kelly Drive Bushing
<b>DRILL PIPE AND TOOLS:</b>	6 joints 4 <sup>1/2</sup> " Range II Hevi Wate Drill Pipe with 18 <sup>0</sup> Taper 4" IF (NC46) Connections. 10,000ft. 3 1/2" 13.3lbs/ft Grade 'G' Drill Pipe 30 x 4 3/4" slick Drill collars 3 1/2" IF 1 x 4 3/4" pony collar, 3 1/2" IF, 10 ft. long 9 x 3 1/2" HWDP, 3 1/2" IF 4 1/4" Hexagonal Kelly, 6 5/8" Reg LH Box up, 3 1/2" IF Pin Down 4 3/4" Lower Kelly Valve, 3 1/2" IF 4 3/4" Inside BOP / Stabbing Valve, 3 1/2" IF 4 3/4" Bit Sub, 3 1/2" IF Box Up, 3 1/2" Reg Box Down 3 1/2" rotary slips 3 1/2" elevators

All cross-over, lifting and saver subs to match above tools  
4 3/4" drill collar slips

**DRILL COLLARS:**

4 - 8" Drill Collars, Range II, with 6 5/8" Reg. Connections.  
24 - 6 1/4" Drill Collars, Range II, with 4" IF (NC46) Connections.  
1 x 6 1/4" Monel Drill collar

**FISHING TOOLS:**

1 only Bowen 6 1/4" OD Type Z Fishing Jar  
1 only Bowen 8 1/8" Series 150 FS Overshot  
1 only Bowen 7 7/8" Reverse Circulating Junk Basket  
1 only Junk Sub - 8 1/2" Hole  
1 only Flat Bottom Mill - 8 1/2" Hole

**HANDLING TOOLS:**

**Elevators:**

1 Set 9 5/8" Casing  
1 Set 7" Casing  
1 Set 5 1/2" Casing  
1 Set 9 5/8" Single Jt  
1 Set 7" Single Jt  
1 Set 5 1/2" Single Jt  
2 Sets 4 1/2" DP 18 Degree  
1 Set 3 1/2" Tubing Elevators  
1 Set 2 7/8" Tubing Elevators  
1 Set 2 3/8" Tubing Elevators

**Safety clamp**

1 Safety clamp for 8" and 6 1/4" Drill Collars.

**Slips:**

1 set 9 5/8" Casing  
1 Set 7" Casing  
1 Set 5 1/2" Casing  
2 Sets 4 1/2" Drill Pipe  
1 Set 3 1/2" Tubing Slips  
1 Set 8" DC Slips  
1 Set 6 1/4 DC Slips  
1 Set 2 7/8 tubing slips

**Tongs:**

1 set BJ Type 'B' Rotary Tongs  
1 set Farr Hydraulic Power Tongs  
Jaws to suit 5 1/2", 7", 9 5/8" and 13 3/8"

**PIPE SPINNER:**

Varco SSW-10 Spinning Wrench

**SUBS:**

1 - 6 5/8" Reg. X 6 5/8" Reg. Bit Sub (Double Box)  
2 - 4 1/2" Reg. X 4" IF (NC46) Bit Subs  
1 - 6 5/8" Reg. X 4" IF (NC46) Crossover Sub (Pin x Box)  
2 - 4" IF (NC46) Saver Subs (Pin x Box)  
3 - 6 5/8" Reg. Lift Nubbins  
11 - 4" IF (NC46) Lift Nubbins

**CASING / TUBING DRIFTS:**

1 - 9 5/8"	36 lb/ft
1 - 7"	26 lb/ft
1 - 7"	23 lb/ft
1 - 5 1/2"	17 lb/ft
1 - 5 1/2"	15.5 lb/ft

**THREAD PROTECTORS:**

3 - 9 5/8" Klampon Style  
3 - 7" Klampon Style  
3 - 5 1/2" Klampon Style

<b>WELDING EQUIPMENT:</b>	Lincoln Electric Welder Model 400AS
<b>AIR COMPRESSORS:</b>	Sullair compressor Package Model 10-30L - 100 cfm @ 125 psi Gardner Denver - 20 HP 80 cfm @ 110 psi.
<b>AC GENERATOR:</b>	2 each Caterpillar 3408TA AC Generator Model SR-4. 1,800 rpm 60 hz 275 kw.
<b>FUEL TANKS:</b>	2 each 10,000 litre - Skid Mounted
<b>WATER TANK:</b>	400 BBL tank with two Warman 3×2 pumps driven by 24 HP electric motors
<b>PIPE RACKS:</b>	5 sets 30ft in length
<b>CATWALKS:</b>	2 piece Catwalk drill pipe construction 42" height
<b>COMMUNICATION:</b>	Westinghouse Satellite Phone and Fax
<b>SURVEY UNIT:</b>	Totco 8 <sup>0</sup> Deg. Recorder
<b>MUD LAB:</b>	Baroid Rig Laboratory Model 821
<b>RATHOLE DRILLER:</b>	Manufactured Rat Hole Driller for 5 <sup>1</sup> / <sub>4</sub> " Kelly
<b>MUD SAVER:</b>	Harrisburg Unit with 4 <sup>1</sup> / <sub>2</sub> " Sealing Rubbers
<b>CELLAR PUMP:</b>	1 only 3" Pacific Diaphragm Unit
<b>WATER PUMP:</b>	1 only Centrifugal Pump Unit
<b>FIRE EXTINGUISHER:</b>	1 lot as per State Mining Regulations for Rig and Camp
<b>PIPE BINS:</b>	3 only 36' L × 10' W × 42" H
<b>CUP TESTER:</b>	Cameron Type 'F' Cup Tester Mandrel with 4" IF Connections. 9 <sup>5</sup> / <sub>8</sub> " 47- 36 lbs rubber for cup tester.
<b>PRESSURE TEST PUMP</b>	1 "Nearwhich" 3000 psi test pump with chart recorder.
<b>HAMMER UNIONS:</b>	Replace all 2" hammer unions with 1502 Welded Hammer Unions.
<b>TRANSPORTATION:</b>	International 530 Payloader or equivalent Toyota 4 × 4 Pickup Toyota 4 × 4 Crew Vehicle
<b>RIG ACCOMMODATION:</b>	2 Skid-Mounted Rig Manager/Companyman Units 1 Communication Hut 40ft. X 10ft. which will accommodate Anadrill office requirements.
<b>FORKLIFT:</b>	One (1)
<b>INTERCOM:</b>	4 stations unit, borrowed from CDL 27 if possible.
<b>CAMP:</b>	1-Camp Generator House 31' long × 10' wide skid-mounted complete with 2 – 3304 T 80 Kw, 50 Hz, 200 – 400 volt generators, camp distribution panel. 6,794 litres fuel storage, 12,000 litres fresh water storage and 24,000 litres shower water storage.

1-Kitchen/Dining Room	40' × 10' × 10'
1-Recreation Room	40' × 10' × 10'
1-Ablution/Laundry	40' × 10' × 10'
4-12 Man Bunkhouses	40' × 10' × 10'
1-Cooler/Freezer	20' × 8' × 8'
1-Female Ablution Block	20' x 8' x 8'

**ENCLOSURE I: 5" = 100' COMPOSITE LOG**



**ENCLOSURE II: 5" = 100' MUDLOG**



## **ENCLOSURE III: DEPTH STRUCTURE MAP**



## **ENCLOSURE IV: LOG ANALYSIS PLOT**

