## **APPENDIX XI: RIG SPECIFICATIONS**

## Rig Inventory for RIG #30

DRAWWORKS : Ideco Hydrair H-725-D double drum with V-80 Parmac hydromatic

brake, Martin Decker satellite automatic drilling control.

Max. single line pull - 50,000 lbs.

Main drum grooved for 1-1/8" drilling line.

SUBSTRUCTURE : One piece substructure 14' high x 13'6" wide x 50' long with 12' BOP

clearance.

Setback area loading: 250,000 lbs Casing area loading: 275,000 lbs

ENGINES : Four (4) Caterpillar Model 3412 PCTA diesel engines.

BRAKE : V-80 Parmac hydromatic brake,

MAST : Dreco Model #: M12713-510 Floor Mounted Cantilever Mast

designed in accordance with API Specification 4E Drilling & Well

Servicing Structures.

Hook load Gross Nominal Capacity - 510,000 lbs with:-

10 lines strung - 365,000 lbs 8 lines strung - 340,000 lbs Clear working height of 127'.

Base width of 13'6".

Adjustable racking board with capacity for

i) 108 stands of 4.½" drill pipe,
ii) 10 stands of 6.½" drill collars,
iii) 3 stands of 8" drill collars

Designed to withstand an API windload of 84 mph with pipe racked

and 100 mph with no pipe racked.

CATHEADS : One (1) Foster Model 37 make-up spinning cathead mounted on

drillers side.

One (1) Foster Model 24 break-out cathead mounted off drillers side.

TRAVELLING BLOCK/HOOK : One (1) 667 Crosby McKissick 250 ton combination block hook Web

Wilson. 250 ton Hydra hook Unit 5 - 36" sheaves.

WINCHES : One (1) Ingersol Rand HU-40 with 5/8" wireline. Capacity 2,000 lb.

One (1) ANSI B30.7 with 3/8 wire capacity 4000lbs @ 70 fpm

SWIVEL : One (1) Oilwell PC-300 ton swivel

RIG LIGHTING : Explosive proof fluorescent. As per approved State Specifications.

KELLY DRIVE : One (1) 27 HDP Varco kelly drive bushing.

MUD PUMPS : Two (2) Gardner Denver mud pumps Model PZH-8 each driven by

750 HP EMD D-79 motors.

8" stroke with liner size 6" through to 5".
6" liner maximum pressure 2387 psi
5.1/2" liner maximum pressure 2841 psi
5" liner maximum pressure 3437 psi
6" liner maximum volume 412 gpm
5.1/2" liner maximum volume 345 gpm
5" liner maximum volume 280 gpm

MIXING PUMP : Two (2) Mission Magnum 5" x 6" x 14" centrifugal pump complete

with 50 HP, 600 Volt, 60 Hz, 3 phase explosion proof electric

motors.

MUD AGITATORS : Five (5) Geolograph/Pioneer 40TD - 15" 'Pitbull' mud agitators with

15 HP, 60 Volt, 60 HZ, 3 phase electric motors.

LINEAR MOTION : Two (2) DFE SCR-01 Linear motion shale shakers.

SHALE SHAKERS

DEGASSER : 48" Dia Poor Boy Degasser

DESILTER : One (1)DFE - Harrisburg style 12 cone desilter 12 x 5" cones.

Approximate output of 960 gpm. Driven by Mission Magnum 5" x 6" x 11" centrifugal pump complete with 50 hp 600 volt 60 Hz 3

phase explosion proof motor.

GENERATORS : Four (4) Brown Boveri 600 volt, 600 Kw, 750 kva, 3 phase, 60 HZ

AC generators. Powered by four (4) Cat 3412 PCTA diesel engines.

BOP's & ACCUMULATOR : One (1) Wagner Model 20-160 3 BND 160 gallon accumulator

consisting of:

Sixteen (16) 11 gallon bladder type bottles

One (1) 20 HP electric driven triplex pump 600 volts, 60 HZ, 3 phase

motor and controls.

One (1) Wagner Model A 60 auxiliary air pump 4.5 gals/minute.

BOP's & ACCUMULATOR (Cont'd) : One (1) Wagner Model UM2SCB5S mounted hydraulic control panel

with five (5) 1" stainless steel fitted selector valves and two (2)

stripping controls and pressure reducing valves.

Three (3) 4" hydraulic readout gauges:- one for annular pressure- one

for accumulator pressure one for manifold pressure.

One (1) Stewart & Stevenson 5 station remote drillers control with air

cable umbilical with three pressure gauges, increase and decrease

control for annular pressure.

One (1) Shaffer 13.5/8" x 3,000 psi spherical annular BOP, One (1) Shaffer 13.5/8" x 5,000 psi LWS studded, double gate

autolock B.O.P.

KELLY COCK (UPPER) : Two (2) Upper Kelly Cock 7.3/4"OD with 6.5/8" API connections (1)

x M&M, 1 x Hydril).

KELLY COCK (LOWER) : Three (3) M&M Lower Kelly Cocks 6.½" OD with 4" IF

connections

DRILL PIPE SAFETY VALVE : One (1) Hydril 6.½" stabbing valve (4" IF).

One (1) Gray inside BOP with 4.3/4" OD and 2.1/4" ID with 3.1/2"

IF connections c/w releasing tool and thread protectors.

AIR COMPRESSORS : Two (2) LeRoi Dresser Model 660A air compressor packages c/w 10

AND RECEIVERS HP motors rated at 600 Volts, 60 HZ, 3 phase. Receivers each 120

gallon capacity and fitted with relief valves.

POWER TONGS : One (1) Farr 13.5/8" - 5.½" hydraulic casing tongs c/w hydraulic

power pack and hoses and torque gauge assembly.

One (1) Foster hydraulic kelly spinner with 6.5/8" LH connection.

TORQUE WRENCH : Yutani c/w drive sockets 1 1/8" through to 2 3/8"

SPOOLS : One (1) set double studded adaptor flanges to mate 13.5/8" 5,000 psi.

API BOP flange to following wellhead flange

13.5/8" x 3,000 series, 11" x 3,000 series, 11" x 5,000 series 7.1/16" x 3,000 series, 7.1/16" x 5,000 series

4 1/16" 5000 x 3 1/16" 5000 3 1/16" 5000 x 2 1/16" 5000 SPOOLS (Cont'd) : 1 double studded adaptor flange 4 1/16"5K x 3 1/16"5K

1 double studded adaptor flange 3 1/16" 5K x 2 1/16" 5K

1 only 14" - BOP mud cross (drilling spool) 13.5/8" 5,000 x 13.5/8"

5,000 BX160. with 2 x 3 1/16" 5K outlets.

1 only BOP spacer spool 13 5/8" 3,000 x 13 5/8" 3,000 1 only BOP spacer .spool 11" 3,000 x 13.5/8" 5,000 .

ROTARY TABLE : One (1) Oilwell A 20.½" rotary table torque tube driven from

drawworks complete with Varco MASTER bushings and Insert

Bowls.

MUD TANKS : SHAKER

Active No 1. 277 BBL
Desilter 73 BBL
Sand Trap 50 BBL
Trip Tank 29 BBL
Total 429 BBL

SUCTION

Active No 2 174 BBL
Pre-Mix 146 BBL
Pill Tank 63 BBL
Total 383 BBL

TRIP TANK : Trip Tank <u>29 BBL</u>

One (1) Mission Magnum 2" x 3" centrifugal pump complete with 20

HP, 600 Volts, 60 HZ, 3 phase explosion proof motors

KILL LINE VALVE : 2 x 3 1/8" Cameron FL 5K gate valves

CHOKE LINE VALVES : 1 x 4 1/16 Cameron FC 5K hydraulic operated gate valve

1 x 4 1/16 5K manual gate valve

CHOKE MANIFOLD : One (1) McEvoy choke and kill manifold 3" 5,000 psi with hydraulic

Swaco "super" choke.

DRILL PIPE : 240 joints (2270 m) - 3.½" 13.30lb/ft drill pipe Grade 'G' 105 with 3

1/2" IF conn

PUP JOINTS : One (1) - 10'( 3.65 m)3.½" OD Grade 'G' with 3.½" IF conn

HEVI-WATE DRILL PIPE : 6 joints of 3.½" H.W.D.P. with 3.½" IF conn

DRILL COLLARS : 12 x 6.½" OD drill collars (113 m) with 4" IF conn

24 x 4  $\frac{3}{4}$ " O.D. drill collars (227 m) with 3. $\frac{1}{2}$ "IF conn

1 x 4.3/4" OD Pony Drill Collar

KELLIES : Two (2) Square Kelly drive 4.½" x 40' complete with Scabbard and

55 ft x 3 ½" kelly hose

FISHING TOOLS : One (1) only 8.1/8" Bowen series 150 FS overshot

One (1) 5.3/4" SH Bowen 150 Overshot c/w grapples and packoffs to

fish contractors downhole equipment.

One (1) only Reverse circulating junk basket 4" IF box

One (1) only 6.½" OD Griffith Fishing Jars One (1) only 4 ¾" O.D.

Bowen Type "Z" Fishing Jar

One (1) only Bumper Sub 6.½" OD 4" IF pin & box.

One (1) 5" R.C.J.B.

One (1) 5" Junk Sub with 4.3/4" OD x 1.1/2" ID.

WIRELINE SURVEY UNIT : Gearmatic hydraulic drive Model 5 c/w .092" line

SUBSTITUTES : Two (2)Bit Sub - 7.5/8" reg x 6.5/8" reg double box.

Two (2) Bit Subs - 6.5/8" reg double box. Two (2) Bit Sub - 6.5/8" reg box. x 4½" IF box Two (2) Bit Subs - 4.½" reg x 4" IF double box.

Two (2) 4.3/4" bit subs (36" long) with 3.1/2" IF box x 3.1/2" reg box

bored for float.

One (1) Float Sub 6.5/8" reg box (FC) x 6.5/8" reg pin

Two (2) XO Sub - 4" IF box x 4.½" IF pin.
Two (2) XO Sub - 4½" IF box x 4." IF pin.
One (1) XO Sub - 4½" reg x 4" IF double pin.
Two (2) XO Sub - 6.5/8" reg pin x 4" IF box.
One (1) Junk Sub - 6.5/8" reg pin x 6.5/8" reg box
One (1) Junk Sub - 4.½" reg box x 4.½" reg pin.
One (1) XO Sub - 4.½" IF box x 4" IF box.

Two (2) Kelly Saver Subs c/w rubber 4" IF pin & box.

Two (2) Kelly Saver Subs 4" IF pin & box One (1) Kelly Saver Subs 4½" IF pin & box. Two (2)4 IF box x 3.1/2" IF pin Saver Subs.

One (1) Circulating Subs - 4" IF x 2" 1502 hammer union. One (1) Circulating Subs - 4" IF x 2" 602 hammer union.

Eleven (11) Lifting Subs - 18 Taper 4.½" pick up neck and 4" IF

pin.

Eight (8) Lift Subs with 3.1/2" OD D.P. neck and 3.1/2" IF pin

connections.

HANDLING TOOLS : 2 only 4.½" BJ 250 ton 18 degree taper D/P elevators.

1 only 3.½" BJ 200 ton 18 degree taper D/P elevators. 1 only 3.1/2" BJ type MGG 18° centre latch Elevators.

1 only 4.½" Varco SDXL D/P slips. 1 only 4.½" Varco SDML D/P slips 2 only 8" - 6.½" DCS-R drill collar slips. 1 only 3.1/2" Varco SDML Slips

1 only 4.3/4" Varco DCS-S Drill Collar Slips

CASING RUNNING TOOLS : 1 only 13.3/8" Webb Wilson 150 ton side door elevator.

1 only 13.3/8" single joint P.U. elevators.

1 only 9.5/8" Webb Wilson 150 ton side door elevators.

1 only 9.5/8 single joint P.U. elevator. 1 only 7" BJ 150 ton side door elevators. 1 only 7" single joint P.U. elevators.

1 only 5.1/2" BJ 200 ton S11

1 only 2.7/8" BJ 100 ton tubing elevator. 1 only 2.3/8" BJ 100 ton tubing elevator. (all P.U. elevators c/w slings & swivel) 1 only 13.3/8" Varco CMS-XL casing slips 1 only 9.5/8" Varco CMS-XL casing slips. 1 only 7" Varco CMS-XL casing slips. 1 only 3.1/2" Varco SDML tubing slips.

CASING / TUBING DRIFTS : 9 5/8, 7", 5 ½",3 ½"

THREAD PROTECTORS : 9 5/8, 7".

KELLY SPINNER : One (1) Foster hydraulic kelly spinner with 6.5/8" LH connection.

PIPE SPINNER : One (1) International 850H hydraulic pipe spinner

WELDING EQUIPMENT : 1 - Miller 400 amp welding machine.

1 - oxy acetylene set.

DOGHOUSE : 1 Doghouse 5m x 2.4m x 2.3m

GENERATOR HOUSE : Ross Hill SCR

UTILITY HOUSE : 1 Utility and Mechanics House

CATWALKS : 2 catwalks total 18.6m long x 1.6m wide x1.08m high

PIPE RACKS : 8 - 9m tumble racks.

DAY FUEL TANK : 1 only 19,000 ltrs

WATER/FUEL TANK : WATER 1 only 320 bbls.

1 only brake cooling tank 80 bbl FUEL 1 only 27,500 litres

OIL STORAGE : drums

DRILLING RATE RECORDER : 1 only 6 pen Pioneer Geolograph drill sentry recorder to record:

weight (D)
penetration (feet)

pump pressure (0-6,000 psi) electric rotary torque rotary speed (rpm)

pump spm (with selector switch)

DEVIATION RECORDER : 1 set Totco 'Double Shot' deviation instrument 0 -8.

INSTRUMENTS & INDICATORS : 1 only Martin Decker Sealtite.

1 only Martin Decker Deadline type.

1 only drillers console including the following equipment.

Martin Decker Weight Indicator type'D'

Electric rotary torque gauge.

MD Totco Mud Watch Instrumentation c/w display and alarms.

Rotary rpm gauge

MUD TESTING : 1 set Baroid mud testing laboratory (standard kit

RATHOLE DRILLER : One (1) fabricated rotary table chain driven.

MUD SAVER : Okeh unit

CELLAR PUMP : Cellar jet from No 1 pump

WATER PUMP : Three (3) Mission Magnum 2" x 3" centrifugal pumps c/w 20 HP,

600 Volts, 60 HZ, 3 phase explosion proof motors

FIRE EXTINGUISHERS : Dry Chemical Rig 22 Camp 20

CO2 Rig 3 Camp 0 Foam Rig 1 Camp 1

PIPE BINS : 5 units

CUP TESTER : Two (2) Grey Cup Tester c/w test cups for 9.5/8" & 13.3/8".

DRILLING LINE : 5,000' 1.1/8" - E.I.P.S

## TRANSPORT EQUIPMENT AND MOTOR VEHICLES

One (1) International 530 Forklift

One (1) Tray Top Utility

One (1) Crew Bus

## **CAMP EQUIPMENT**

Four (4) x 8-Man Bunkhouses (12 man emergency)

One (1) x Recreation/Canteen unit

One (1) x Ablution/Laundry/Freezer unit

One (1) x Kitchen/Cooler/Diner unit

One (1) x Toolpushers unit

One (1) x Meeting / Smoko unit

One (1) x Combined Water/Fuel Tank unit

Two (2) x CAT 3304PC generator sets each 106 kVa, 86 KW, 50 HZ.

NOTE: At Contractor's discretion any of the foregoing items may be replaced by equipment of equivalent or greater capacity.