# **APACHE CORPORATION Daily Drilling Report**

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**WELL NAME** DATE DORY-1 05-11-2008 API# 24 HRS PROG TMD TVD REPT NO 586.46 (m) 586.46 (m) OH (m) RIG NAME NO FIELD NAME AUTH TMD PLANNED DOW DOL DFS / KO WATER DEPTH OCEAN PATRIOT DORY 3,821.50 (m) 26.02 (days) 4.40 (days) 0.85 (days) 517.00 (m) SPUD DATE Rig Release WELL SUPERVISOR PBTMD 04-11-2008 PAT BROWN / DAVID SYMINGTON DENNIS GORE STATE / PROV RIG PHONE NO RIG FAX NO REGION DISTRICT AUSTRALIA OFFSHORE VICTORIA (08) 9338 5640 AFE # 096 08EE6 AFE COSTS DAILY COSTS **CUMULATIVE COSTS** DESCRIPTION: DHC: 26,682,148 DHC: 7,171,381 DHC: 987,949 DCC: Vertical Exploration Well. DCC: DCC: CWC: CWC: CWC: Others: Others: Others: TOTAL: 987,949 TOTAL 26,682,148 TOTAL: 7,171,381 **DEFAULT DATUM / ELEVATION** LAST SAFETY MEETING BLOCK FORMATION BHA HRS OF SERVICE ROTARY TABLE / 21.50 (m) 5/11/2008 VIC-P59 LATROBE / VOLADOR / SELENE LAST SURVEY LAST CSG SHOE TEST (EMW) LAST CASING **NEXT CASING** 0.00 (m) INC 0.00° AZM 0.97°

CURRENT OPERATIONS: L/O 762mm (30") CART to pipe deck. Breaking out failed Sperry HOC.

24 HR SUMMARY: Drilled 914mm (36") hole from 539.98m to section TD at 586.48m. POOH. RIH with 762mm (30") conductor and PGB. Installed cement hose and skidded

rig to reduce PGB inclination prior to cementing 762mm (30") conductor. WOC.

M/U and RIH 406mm (16") BHA. Drill 406mm (16") hole. 24 HR FORECAST:

# **OPERATION SUMMARY**

From	То	HRS	Phase	Operation	PT/NPT	NPT CODES	ACTIVITY SUMMARY
0:00	2:30	2.50	C-DRL	TRIPBHA	PP		Continued make up BHA and RIH from 26.12m to 382.55m.  Note: Filled string and established circulation whilst moving rig 3m to starboard.
2:30	3:30	1.00	C-DRL	TRIP	PP		RIH from 382.55m to tag seabed at 539.98m (tide corrected). Confirmed same with ROV. 517.25m water depth at Dory-1 location. (DORY-1 SPUD 0330hrs 5th Nov 2008)
3:30	6:00	2.50	C-DRL	DRLG	PP		Drilled 660mm x 914mm (26" x 36") hole from 539.98m to 586.48m (section TD) - returns throughout section. Ave ROP 18.6m/hr. Section TD confirmed by ROV with pre-marked white line on drill pipe.  Note: Jetted 0.5m after tag, seabed solid for remainder of hole section. Mud pump #3 experienced module problems whilst staging up pump with 4.68m³/min (1235gpm) and 24,339kPa (3530psi). Continued drilling with 2 pumps.
6:00	6:30	0.50	C-DRL	CIRC	PP		Swept hole with 15.9m3 (100bbls) hi-vis PHG and displaced same to 47.7m3 (300bbls) hi-vis PHG.
6:30	7:00	0.50	C-DRL	TRIP	PP		POH from 586.48m to HWDP.
7:00	10:30	3.50	C-DRL	TRIPBHA	PP		Racked back HWDP and DC's in derrick. Laid down bit sub, 914mm (36") hole opener and 660mm (26") bit.
10:30	12:00	1.50	C-CSG	WLHEAD	PP		Skidded PGB and conductor string over well centre in moonpool. Terminated guidewires.
12:00	15:00	3.00	C-CSG	CSG	PP		RIH 762mm (30") conductor and PGB to seabed at 515m. Recorded bullseye readings:  Port Aft bullseye 0.5° Stb Aft, Fwd bullseye 0.65° Aft. Stabbed into 914mm (36") hole and continued RIH to 545m  Note: Tagged section TD and picked up 0.5m. Installed cement hose on cement stand before making up.
15:00	20:00	5.00	C-CSG	WLHEAD	PP		Skidded rig 11m Port Fwd (bearing 200° T) and attempted to reduce PGB inclination to <1°.  Port Aft bullseye - 0.75° Aft, Fwd bullseye - 0.75° Aft. Continued to skid rig a further 6m  Port Fwd (bearing 200° T). Port Aft bullseye - 0.7° Aft, Fwd bullseye - 0.5° Aft.  Rig held off location 17m Port Aft (bearing 200° T) total.
20:00	20:30	0.50	C-CSG	CIRC	PP		Circulated 762mm (30") conductor with 9.54m3 (60bbls) seawater at 2.08m³/min (550gpm).
20:30	21:30	1.00	C-CSG	СМТ	PP		Lined up to Dowell. Pumped 0.16m³ (10bbls) seawater fluorescene spacer. Pressure tested surface lines to 6,895kPa (1500psi) for 5 minutes - OK. Pumped further 0.32m³ (20bbls) seawater fluorescene spacer. Mixed and pumped 28.46m³ (179bbls) 1.9SG (15.8ppg) cement slurry - fluorescene dye noted at seabed followed by cement returns. Displaced cement to float shoe with 12.56m³ (79bbls) seawater. Checked float holdings - OK, 0.16m³ (1bbl) bled back. Good returns throughout job.
21:30	0:00	2.50	C-CSG	WOC	PP		Waited on cement. Slacked off all block weight and guideline tension.
24.00 = Total Hours Today							

#### **APACHE CORPORATION** Page 2 of 3 **Daily Drilling Report WELL NAME** DATE DORY-1 05-11-2008 ΔPI# 24 HRS PROG TMD TVD REPT NO 586.46 (m) 586.46 (m) OH (m) 8 **06:00 UPDATE** 0000-0600 00:00 - 03:00hrs; Continued WOC. Offline: Picked up 127mm (5") DP. Repaired BJ stabbing arm. 03:00 - 03:30hrs: Skidded rig back over well centre. Observed bullseyes at all times while moving rig to confirm PGB inclination - Port Aft bullseye 0.75° STB. Fwd bullseve 0°. 03:30 - 04:00hrs: Released 762mm (30") CART with Vetco instructions. Dropped drill pipe wiper ball and displaced same. Flushed LPWHH. Recorded SPP's (stinger at 545m): 2.27m³/min (600gpm) - 1,725kPa (250psi), 3.03m³/min (800gpm) - 3,445kPa (500psi), 3.79m³/min (1000gpm) - 4,825kPa (700psi), 4.54m/min (1200gpm) - 7,240kPa (1050psi) 04:00 - 06:00hrs: POH and laid out 762mm (30") CART to pipe deck. Note: problems encountered due to failure of hydraulic elevators. Changed out HSE: No incidents, accidents or pollution reported. (JSA-29)-(PTW-14).(Total stop cards - 58 unsafe acts - 18, safe acts 40). **BIT DATA** MANUFACTURER I-O-D-L-B-G-O-R BIT / RUN SIZE TYPE SERIAL JETS OR TFA DEPTH IN / DATE IN (mm) NO -----1/1 660.4 SMITH MZ176 MZ176 539.98 / 05-11-2008 **BIT OPERATIONS** BIT / RUN WOB RPM **FLOW PRESS** P BIT 24 Hr PROG 24 HR ROP **CUM HRS CUM PROG CUM ROP** 1/1 0.00 0 0.00 0.00 0.0 LCM: MUD PROPERTIES MUD TYPE: FRESHWATER GEL PV/YP GELS WL/HTHP FC/T.SOL OIL/WAT % SAND/MBT LGS VIS pH/Pm Pf/Mf CI Ca H2S KCL (s/l) (cp)/(Pa) (Pa) (ml/30 min ) (mm)/(%) (%) (% )/(sg ) (mL) (mL) (ppm) (ppm) (%) (ppm) (%) 120 8/52 33/34 4 Density (sg) 1.05 PΡ DAILY COST **CUM COST** 20,850 %OIL 17602018 ВНА JAR S/N **BHA / HOLE CONDITIONS** JAR HRS BIT 1 **BHA WT BELOW JARS** STRING WT UP STRING WT DN STRING WT ROT TORQUE/UNITS **BHA LENGTH** (tonne) (tonne) (kN-m) 372.94 (m) (tonne) (tonne) ITEM DESCRIPTION NO JTS LENGTH O.D I.D CONN SIZE CONN TYPE Tri-Cone Bit 0.60 660 40 1 Hole Opener 1 2 82 914 40 Bit Sub 1 1.21 247.65 76.20 Logging While Drilling 1 7.43 241.30 76.20 241.30 Logging While Drilling 1 4.80 Logging While Drilling 6.84 279.40 92.08 1 2 42 406.40 76 20 Non-Mag Drill Collar 1 9.31 241.30 76.20 76.20 Cross Over 1 1.12 238.12 Drill Collar 12 111.00 Cross Over 1 1.07 200.02 73.02 Heavy Weight Drill Pipe 6 56.17 166.69 1 9.36 158.75 69.85 Heavy Weight Drill Pipe 0 158.79

## MUD PUMPS/HYDRAULICS **SPR** STROKE SPM LINER FLOW PPSR SPP: SPM # 1 304.80 #2 304.80 #3 304.80 HP: 0.000 (kW/cm²)

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### **APACHE CORPORATION** Page 3 of 3 **Daily Drilling Report WELL NAME** DATE DORY-1 05-11-2008 API# 24 HRS PROG TMD TVD REPT NO 586.46 (m) ОН 586.46 (m) 8 (m) PERSONNEL DATA COMPANY QTY COMPANY QTY HRS Sperry 3 B.I BJ Casing 2 Apache 6 Diamond Offshore Kemtech 2 44 Sub Sea WFD 6 Diamond Offshore Extra 3 Grn Dowell 2 BHI Catering 8 Vetco 2 Diamond Offshorte Other 5 **TOTAL PERSONNEL ON BOARD: 89** SUPPORT CRAFT TYPE REMARKS S-76 10:11 Pax On:1; 10:22 Pax Off:6 Nor Captain Off location for Geelong 07:00 07/11/08 130m3 Far Sky On location on port side off-loading deck cargo. MATERIALS/CONSUMPTION ITEM UNITS USAGE ON HAND ITEM UNITS USAGE ON HAND BARITE BULK BENTONITE MT CEMENT DIESEL 158 355 MT 36 m3 17 WATER, POTABLE m3 30 284 WATER, DRILLING m3 118 487 **WEATHER** TIME SWELL WAVE WIND SPEED/DIR **GUST SPEED/DIR** TEMP HT/DIR/PER HT/DIR/PER 00:00 1.00/350.00/2 0.30/350.00/2 5.7/350.00 **DECKLOG** MAX VDL ACT VDL AVG VDL LEG PEN (BOW) LEG PEN (PORT) LEG PEN (S BOARD) 2330 2330 2560 SAFETY DRILLS ANNULARS CASING LAST BOP **H2S DRILL** ABND. RAMS NEXT BOP FIRE MAN (kPa) (kPa) DRILL PRESS TEST DRILL **OVERBRD** DRILL 31-10-2008 31-10-2008 03-11-2008 03-11-2008 INCIDENT REPORT INCIDENTS TYPE NONE LOST TIME? NO INCIDENTS DESCRIPTION MUD INVENTORY UNIT USAGE ON HAND Day Cost (\$) 80.00 CALCIUM CHLORIDE 74-77% 25.00 kg 0.00 CAUSTIC SODA - NaOH 0.00 4.00 25.00 kg **GUAR GUM** 25.00 kg 0.00 168.00 BARITE (bulk) MT 0.00 54.00 BENTONITE (BULK) MT 0.00 90.00 25.00 kg 0.00 24.00 SODA ASH-SOD.CARBONATE-Na2CO3

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